

# Thermal Transfer Ribbons

## TECHNICAL DATA SHEET



LABELS DIRECT

## M295C Specialty Near Edge Wax/Resin Color

### PRODUCT DESCRIPTION

M295C prints at speeds up to 20 IPS (508mm per second), making it ideal for flexible packaging applications where speed is critical in the manufacturing process. It offers durability and clear images for thermal transfer overprinting on prime retail packaging applications. M295C is available in silver and bright white and is widely acclaimed for its opacity, providing dramatically visible printed images onto multi-colored prime retail packages.

### RECOMMENDED SUBSTRATES

Polypropylene, polyethylene, polyolefin, nylon, polyester films

### PERFORMANCE CHARACTERISTICS

- Halogen-Free
- Extremely fast print speeds up to 20 IPS (508mm per second)
- Perfect for prime retail flexible packages
- Remarkable image density
- High speed printing up to 12 IPS
- Unbeatable edge definition for dark, dense images and improved scan rates
- Specially formulated backcoating for printhead protection

### RECOMMENDED APPLICATIONS



BEVERAGES



COLOR



CONDIMENTS



COSMETICS



FLEXIBLE  
PACKAGING



HEALTHCARE



MEATS AND  
CHEESES



PARTS  
PACKAGING



PHARMACEUTICAL



PRODUCE



SNACK FOOD



Silver



Bright White

# M295C Specialty Near Edge Wax/Resin Color

## RIBBON PROPERTIES

DESCRIPTION	RESULT	TEST METHOD
Ink Color	Wax/Resin Silver, Bright White	Visual
Total Thickness	<b>Silver:</b> 6.1 ± 1.0µ <b>Bright White:</b> 7.5 ± 1.3µ	Micrometer Micrometer
Base Film Thickness	4.5 ± 0.5µ	Micrometer
Ink Thickness	<b>Silver:</b> 3.1 ± 0.5µ <b>Bright White:</b> 3.0 ± 0.8µ	Micrometer Micrometer
Ink Melting Point	75°C-85°C (167°F-185°F)	Differential Scanning Calorimeter

## DURABILITY OF PRINTED IMAGE

**Label Stock:** Polypropylene

**Print Speed:** Up to 20 IPS

DESCRIPTION	COLOR	TEST METHOD
Abrasion Resistance Test	Silver Bright White	200 Cycles @ 900 Grams with covered cloth 150 Cycles @ 900 Grams with covered cloth
Heat Resistance	Silver Bright White	< 130°C (< 266°F) < 75°C (< 167°F)

Measurements recorded using an Atlas CM-5 Crockmeter

## CONVERSION CHART

Millimeters (mm) to Inches = mm ÷ 25.4

Meters (m) to Feet (ft) = m ÷ 0.3048

C° to F° = (1.8 X C°) + 32 = F°

Thousand square inches (MSI) to m² = MSI X 0.645

Inches to Millimeters (mm) = Inches ÷ 0.03937

Feet (ft) to Meters (m) = Feet ÷ 3.2808

F° to C° = (F° ÷ 1.8) - 17.77

MSI = m² ÷ 0.645

### Labels Direct, Inc.

664 Trade Center Blvd.  
Chesterfield, MO 63005  
Phone Support: 636-458-5156  
Toll Free Support: 800-458-5110  
Fax: 636-458-5693

*The information on this data sheet was obtained in our laboratories. Measured values may vary slightly when tested in a different environment. Information contained within this document is subject to change without notification.*

Visit us at  
[www.labelsdirect.com](http://www.labelsdirect.com)



**LABELS DIRECT**